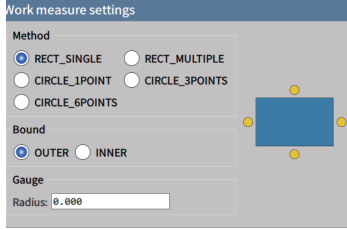


# MICRO DYNAMICS HMI / PART SETUP

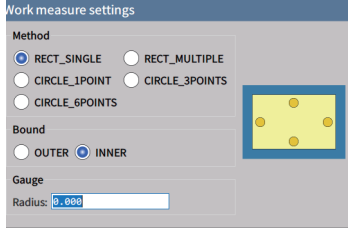
Micro Dynamics PART SETUP function in HMI allows the operator to setup the Zero Point in any part, in a very fast and easy way:

## 1 Choose the work measure settings method and bound (setup gauge radius)

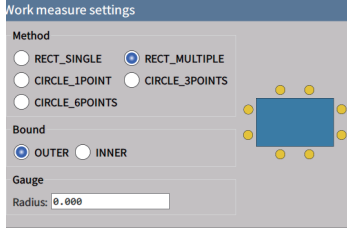
1.1 Rectangle single / Outer



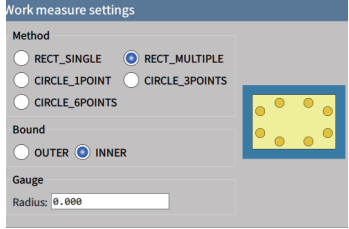
1.2 Rectangle single / Inner



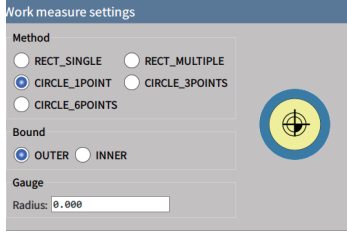
1.3 Rectangle multiple / Outer



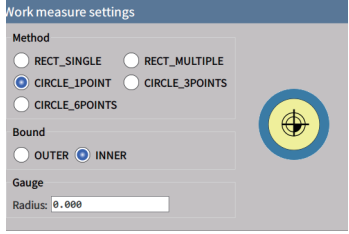
1.4 Rectangle multiple / Inner



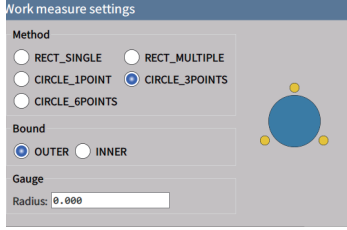
1.5 Circle 1 point / Outer



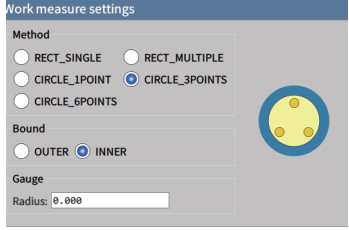
1.6 Circle 1 point / Inner



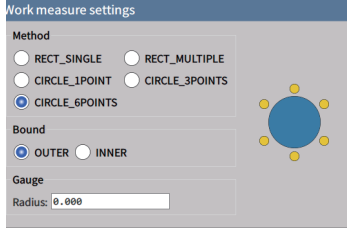
1.7 Circle 3 point / Outer



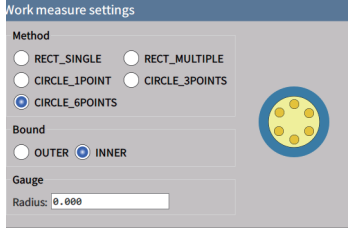
1.8 Circle 3 point / Inner



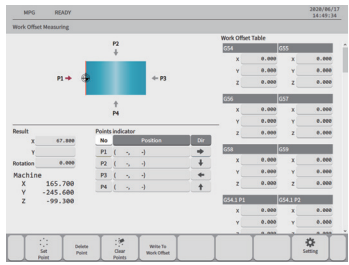
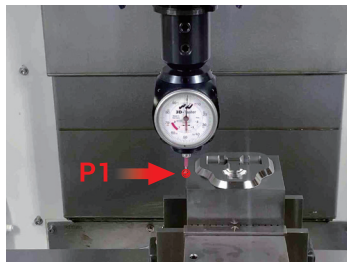
1.9 Circle 6 point / Outer



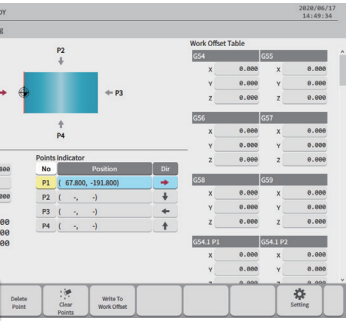
1.10 Circle 6 point / Inner



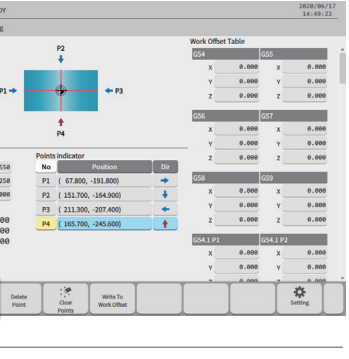
## 2 Move the gauge to the selected point:



## 3 One click for enter the coordinates:



## 4 Repeat step 2 and 3 for enter the rest of the coordinates:



## 5 Write to work offset:

